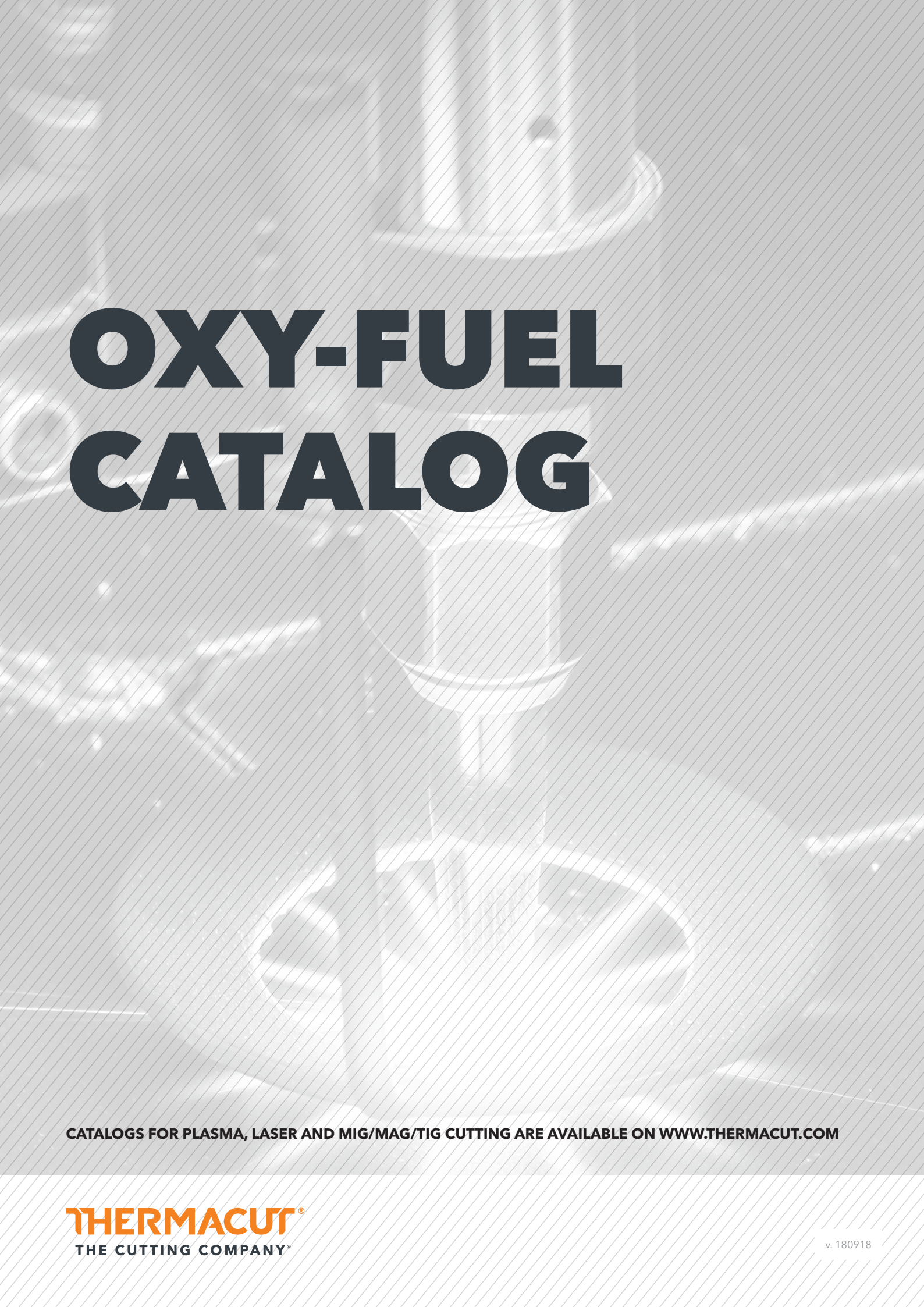




OXY-FUEL CATALOG

CATALOGS FOR PLASMA, LASER AND MIG/MAG/TIG CUTTING ARE AVAILABLE ON WWW.THERMACUT.COM

A PROGRESSIVE COMPANY FOR AN EVOLVING MARKET

Over a period of 25 years the Thermacut Group has undergone a multitude of changes. Thermacut (originally Tatra Imports Inc.) was incorporated in Claremont, New Hampshire in 1990 and sold under the brand ZAP Plasmatherm, a reseller of plasma consumables from local vendors directly to end-users. The company began operating with three employees, conducting business through telephone sales. In 1992, the company opened a small manufacturing facility and a sales office in the Czech Republic in 1996 to produce and sell plasma consumables and torches directly into the Eastern European market and through distributors in Western Europe under the brand name Thermacut utilizing both inside and outside sales representatives. And in 1993 the Thermacut brand was introduced into North America and sold through distributors.

In January of 1999 STK Gesellschaft für Schweißtechnik GmbH (a holding company 100% owned by the IBG Group of Cologne Germany) purchased 80% of the shares of Thermacut and in 2002 completed the acquisition to become the 100% shareholder of the Thermacut Group.

Since those early and humble beginnings, Thermacut has evolved into a major force in providing plasma torches and consumables through multiple sales channels supported by fourteen sales subsidiaries and with a close partnership with Abicor-Binzel (an IBG owned company) with locations in India, the Middle East, Turkey, Belarus, Denmark, Norway, Sweden, Finland, United Kingdom, Japan, South Korea, Vietnam and Australia. Based on customer demand Thermacut has also introduced TIG/WIG, MIG/MAG and Oxy-fuel products and produces those products at its modern ISO 9001 production facility located in Uherske Hradiste of the Czech Republic.

The Thermacut Group has focused its efforts in providing high quality direct replacement consumable and torch product lines that will meet or exceed the expectations of our valued customers, cutting and welding metals thermally throughout the world. But as our customer base expanded,

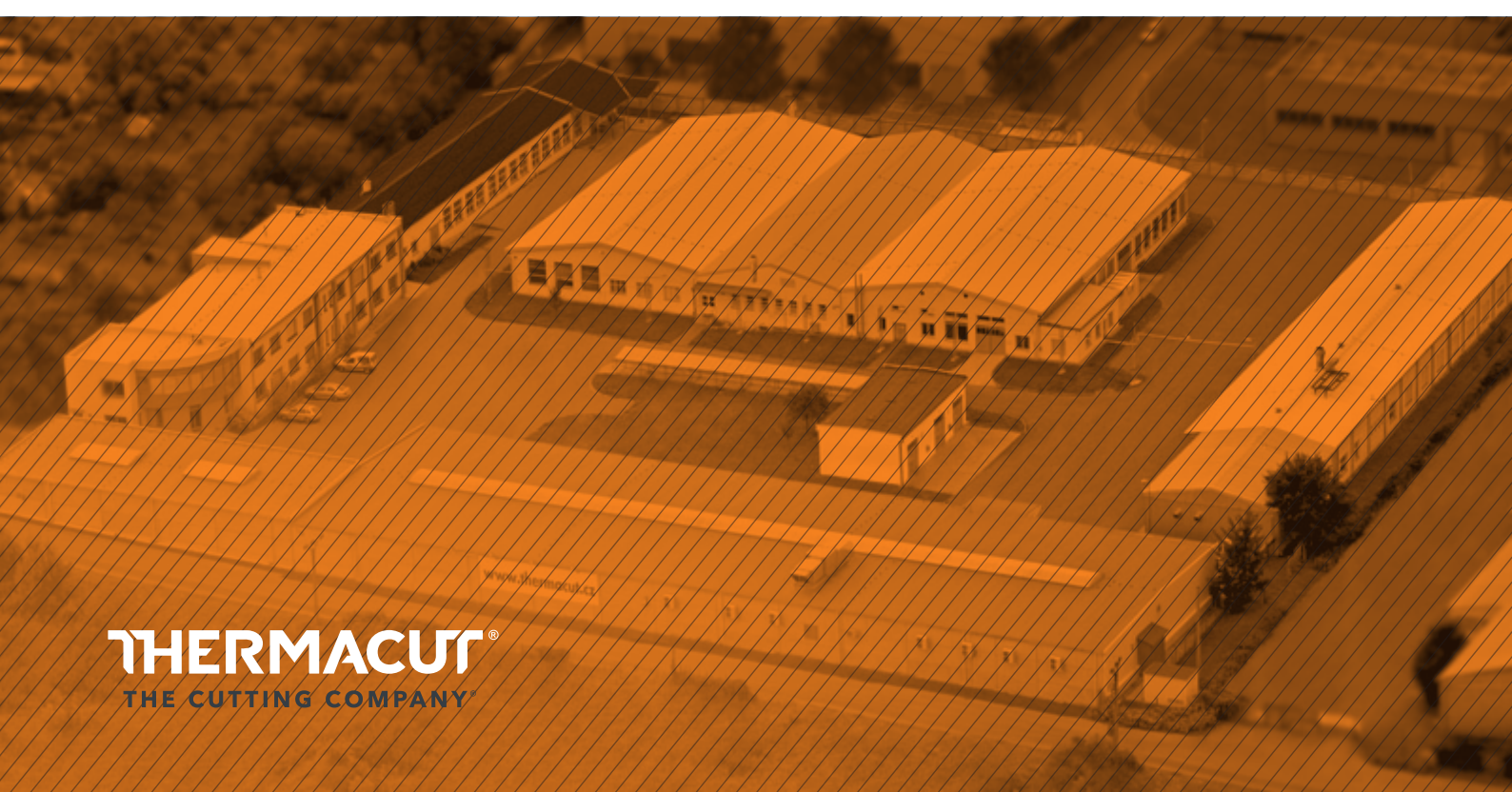
their expectations and demands also increased, where in 2005 Thermacut expanded its product portfolio with the addition of advanced consumables, which have included products such as the Silver Plus™, Silver Pro™ and SilverEX-® electrodes, plus the patented TungstenEX-™ nozzles. At that time to signify our advanced products offerings we also updated our corporate image, introducing a new logo, a new orange and black color scheme, and a new slogan: "Advanced Consumables" and a mission to be the Providers of Advanced Cutting and Welding Consumables Worldwide.

By 2013, the Thermacut Group continued to expand and evolve in the thermal cutting and welding marketplace. In December of 2012 the Thermacut Group concluded the purchase of the HOLMA® AG, a producer of premium quality laser consumables, which enhances our customer's ongoing requests for a high quality laser consumable brand and a further expansion of Thermacut's plasma cutting and oxy-fuel consumable product portfolio.

In September 2013 at the SCHWEISSEN & SCHNEIDEN Exposition, the Thermacut Group evolved once again with the introduction of a line of plasma cutting systems for both manual and mechanized plasma processes up to 65 mm thickness. The initial introduction will feature a 105 amp system. Thermacut also had the 65 and 85 amp systems on display.

During 2015 the line of plasma systems will be rolled out on a planned basis, which will range from 30 amps to 125 amps. This change will mark a major commitment to our valued customers throughout the world and thrust Thermacut into the ranks of a full line plasma OEM.

Recognizing this continuing evolution is important, so the Thermacut Group has updated its logo, change its' slogan to "The Cutting Company" and further its mission by becoming a "Global Provider of Thermal Cutting Technology".



THERMACUT®
THE CUTTING COMPANY™

ADDRESSES AND CONTACTS

CZECH REPUBLIC

THERMACUT, k.s.
Headquarters and Production
Sokolovská 574, Mařatice
686 01 Uherské Hradiště
Tel.: +420 572 420 411
Fax: +420 572 420 420
E-mail: info@thermacut.cz
reditelstvi@thermacut.cz
www.thermacut.cz

CZECH REPUBLIC

THERMACUT, k.s.
Central Sales Department
Dukelská 76A
742 42 Šenov u Nového Jičína
Tel.: +420 556 423 418, 440
Fax: +420 556 423 443, 444
E-mail: sales@thermacut.cz
obchod@thermacut.cz
www.thermacut.cz

GERMANY

THERMACUT GmbH
Essener Str. 1
D-57234
Wilnsdorf
Tel.: +49 2739-4033-0
Fax: +49 2739 4033 77
E-mail: info@thermacut.de
www.thermacut.de

USA

THERMACUT, Inc
153 Charlestown Road
Claremont, NH 03743
Tel.: +1 (800) 932-8312
+1 (603) 543-0585
Fax: +1 (800) 972-6255
+1 (603) 542-2867
E-mail: sales@thermacut.com
www.thermacut.com

SUBSIDIARIES

CROATIA

THERMACUT CROATIA d.o.o.
Daničićeva 12
532 70 Senj
Tel.: +385 53 882 599
Fax: +385 53 882 622
E-mail: thermacut@gs.t-com.hr

HUNGARY

THERMACUT HUNGÁRIA Kft.
Petőfi Sándor utca 37 atd.
2500 Esztergom
Tel.: +36 33 502 090,1
Fax: +36 33 400 004
E-mail: info@thermacut.hu
www.thermacut.hu

CHINA

TMT (Shanghai) Cutting and Welding
Equipment Co., Ltd.
Room 206 2/F, B Block, Eternal Asia Plaza,
No. 3333 Shenjiang Road, Shanghai
Post: 201206
Tel.: 021-50390667
Fax: 021-50390677
E-mail: thermacut@weldstone.cn

JAPAN

Thermacut Japan Ltd.
3F Shin-Osaka Hankyu Building
1-1-1, Miyahara, Yodogawa-ku, Osaka
532-0003 Japan
Mob.: +81 (0)80 4738 9752
Tel.: +81 (0)6 7662 8857
Fax: +81 (0)6 7668 8301
E-mail: s.miura@thermacut.jp

SUBSIDIARIES

POLAND

THERMACUT-POLAND Sp. z o.o.
ul. Stawowa 20
43-400 Cieszyn
Tel.: +48 33 852 39 71
Tel./Fax: +48 33 852 13 34
E-mail: thermacut@pro.onet.pl
www.thermacut.pl

ROMANIA

THERMACUT ROMANIA SRL
B-dul 1 Decembrie 1918
nr. 127A
540445 Targu Mures,
Jud. Mures
Tel.: +40 265 263 205
Fax: +40 265 250 317
E-mail: office@thermacut.ro
www.thermacut.ro

RUSSIA

ООО "ТЕРМАКАТ"
454048Г. ЧЕЛЯБИНСК
УЛ. КИРОВОГРАДСКАЯ Д.2
Тел./факс: +7 351 211 08 15

ФИЛИАЛЫ

129343 Г. МОСКВА
УЛ. УРЖУМСКАЯ Д.4
Тел.: +7 495 778 42 10

630032 Г. НОВОСИБИРСК
УЛ. СТАНЦИОННАЯ 60/1, ОФИС 116
Тел.: +7 383 375 07 90

E-mail: info@thermacut.ru
www.thermacut.ru

SLOVAKIA

THERMACUT SLOVAKIA, s.r.o.
M. R. Štefánika 14
942 01 Šurany
Mob.: +421 190 3644954
Tel.: +421 356 501516-7
Fax: +421 356 501518
E-mail: obchod@thermacut.sk
www.thermacut.sk

UKRAINE

ООО "Термакат Украина ГмбХ"
ул. Петропавловская 24
с. Петропавловская Борщаговка
Киево-Святошинский р-н 08130
Моб. тел.: +380 50 336 33 91
Тел./факс: +380 44 403 16 99
E-mail: info@thermacut.ua
www.thermacut.ua

SALES COOPERATION WITH ABICOR-BINZEL

AUSTRALIA

Binzel PTY Ltd.
42 Hinkler Road
Mordialloc
Victoria 3195
Tel.: +61 (0)3 9587 8522
Fax: +61 (0)3 9580 8796
E-mail: sales@thermacut.com.au

BELARUS

IOOO «ABICOR BINZEL Technics»
ul. Timirjazeva 97-10
BY-220020 Minsk
Tel.: +375 29 5 800 300
E-mail: info@thermacut.by

BRAZIL

BINZEL DO BRASIL INDUSTRIAL Ltda
Estrada União e Indústria, Km 15,5-Lt 17,
Pedro do Rio,
Petrópolis - Rio de Janeiro, CEP 25750-226
Tel.: +55 (24) 2222-9799
+55 (24) 2222-9789
Mob.: +(24) 98134-2676
Fax: +55 (24) 2222-9789
E-mail: thermacut@thermacut.com.br
www.thermacut.com.br

DENMARK

Abicor Binzel A/S Denmark
Ringugngsgatan 4
SE-216 16 Limhamn
Tel.: 0045-43621633
Fax: 0045-43622324
E-mail: ac@binzel.se, ket@binzel.se
www.binzel-abicor.com

FINLAND

ABICOR BINZEL Finland Oy
Kartanontie 53
28430 Pori
Tel.: +358 2 634 4600
Fax: +358 2 634 4650
E-mail: info@binzel.fi

FRANCE

THERMACUT FRANCE
6 Rue des Frères Lumiere
67201 Eckbolsheim
Tel.: +33 3 88 76 58 75
E-mail: thermacut@thermacut.fr
www.thermacut.fr

GREAT BRITAIN

Abicor Binzel UK Ltd
Binzel House,
Mill Lane
Winwick Quay
Warrington,
WA2 8UA,Cheshire
Tel.: +44 1925 653944
Fax: +44 1925 654861
E-mail: info@abimail.co.uk
www.binzel-abicor.co.uk

INDIA

ABICOR BINZEL TECHNOWELD PVT LTD
SNo: 297, Indo German Technology park
Urawade
Mulshi
Pune- 412 115
Phone: 020-66743914, 020-39502691
E-mail: commercial@abicor-india.com

KAZAKHSTAN

THERMACUT
Республика Казахстан.
010000, г. Астана
пр. Республики 68, БЦ «Маржан» офис 116
Моб.: +7 777 826 4242
Тел.: +7 717 262 5730
E-mail: info@thermacut.com.kz
www.thermacut.kz

SALES COOPERATION WITH ABICOR-BINZEL

MEXICO

BINZEL MEXICO S.A. de C.V.
C. Municipio de Tepezalá No. 109
de Arteaga No. 102
Valle de Ags., C.P. 20358
San Fco. de los Romo, Ags.
Tel.: +52 (449) 1581765
Fax: +52 (449) 9731388
E-mail: info@thermacut.com.mx
www.thermacut.com.mx

NORWAY

Binzel Norge AS
Industriveien 6
N-3300 Hokksund
Tel.: 0047-32 25 19 90
E-mail: post@binzel.no

SOUTH KOREA

Abicor Binzel Korea Ltd.
#A-101, 263, Gaejwa-ro
Guemjeong-gu
Busan
Tel.: 0082 (31) 732 6065 / 6066 / 6067
Fax: 0082 (31) 732 6064
E-mail: don.kim@binzel.kr

SWEDEN

Alexander Binzel AB
Ringugngsgatan 4
S-21616 Limhamn
Tel.: 0046- 40 6 991 750
Fax: 0046- 40 6 991 770
E-mail: order@binzel.se

TURKEY

ABICOR BINZEL Kaynak Teknik
Ticaret LTD. STI.
Girne Mah. Irmak Sok. Küçükyalı İş Merkezi E
Blok
No:72-6E PK:34852
Maltepe İstanbul Türkiye
Tel.: +90 (216) 367 90 00
Fax: +90 (533) 367 90 14
E-mail: info@thermacuttr.com,
info@binzel-abicor.com.tr
www.thermacut.com.tr

UNITED ARAB EMIRATES

ABICOR BINZEL MIDDLE EAST FZE
P.O Box: 86026, WFZ-04/27, RAKIA Freezone,
Jazeera al Hamra
Ras al Khaimah, United Arab Emirates
Mob.: +81-(0)90-2681-3107
Tel.: +971 (7) 2432355
Fax: +971 (7) 2432356
E-mail: info@binzel-abicor.ae

VIETNAM

Mai Anh Minh Co Ltd
No.17, Street 34, Binh Tri Dong B Ward, Binh Tan
District
VN-Hochiminh City
Tel.: 0084-8-3963 7797
Fax: 0084-8-3963 7684
E-mail: minh.mai@maianhminh.vn

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OXY-FUEL

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REPLACEMENT PARTS SUITABLE FOR HARRIS® MODEL

6290-VVC

Description: two-piece high speed cutting tips for cutting up to 250 mm.

Gases: Oxygen – propane, natural gas.



Part No.	Ref. No.	Description, plate thickness	Packing	Cutting speed mm/min	O ₂ pressure (bar) Preheat	O ₂ pressure (bar) Cutting	Gas pressure (bar)
A-1159	6290-VVC5/0 OEM	Cutting tip, 1 – 4mm	1pc	750	0,4	3,0	min 0,015
A-1160	6290-VVC4/0 OEM	Cutting tip, 4 – 6mm	1pc	700	0,5	3,0	min 0,015
A-1161	6290-VVC3/0	Cutting tip, 6 – 9mm	1pc	650	0,7	5,0	min 0,015
A-1162	6290-VVC00	Cutting tip, 9 – 12,5mm	1pc	630	0,7	5,0	min 0,015
A-1163	6290-VVC0	Cutting tip, 12,5 – 20mm	1pc	600	0,7	6,0	min 0,015
A-1164	6290-VVC01/2	Cutting tip, 20 – 35mm	1pc	550	0,7	7,0	min 0,015
A-1165	6290-VVC1	Cutting tip, 35 – 60mm	1pc	480	0,7	7,0	min 0,015
A-1166	6290-VVC11/2	Cutting tip, 60 – 75mm	1pc	310	0,7	7,0	min 0,015
A-1167	6290-VVC2	Cutting tip, 75 – 125mm	1pc	280	0,7	7,0	min 0,015
A-1168	6290-VVC21/2	Cutting tip, 125 – 150mm	1pc	200	0,7	7,0	min 0,015
A-1169	6290-VVC3	Cutting tip, 150 – 175mm	1pc	180	0,7	7,0	min 0,015
A-1170	6290-VVC4	Cutting tip, 175 – 200mm	1pc	180	0,7	7,0	min 0,015
A-1171	6290-VVC5	Cutting tip, 200 – 225mm	1pc	150	0,7	6,0	min 0,015
A-1172	6290-VVC51/2	Cutting tip, 225 – 250mm	1pc	130	0,7	6,0	min 0,015

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THERMACUT®
THE CUTTING COMPANY

WWW.THERMACUT.CZ
TEL.: +420 556 423 418
SALES@THERMACUT.CZ

WWW.THERMACUT.DE
TEL.: +49 (0) 27 39 40 33 0
INFO@THERMACUT.DE

WWW.THERMACUT.COM
TEL.: 1-603-542-6715
CUSTOMERSERVICE@THERMACUT.COM

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REPLACEMENT PARTS SUITABLE FOR HARRIS® MODEL

6290-VAX

Description: two-piece high speed cutting tips.

Gases: Oxy-Acetylene.



Part No.	Ref. No.	Description, plate thickness	Packing	Cutting speed mm/min	Cutting O ₂ Pressure	Cutting O ₂ Flow	Preheat O ₂ Flow	Preheat Fuel Flow
A-1304	6290-VAX1 OEM	Cutting tip, 0 – 8mm	1pc	650	2.5-4.0	850-1250	400	350
A-1305	6290-VAX2	Cutting tip, 8 – 15mm	1pc	600	5.0	2400	450	420
A-1306	6290-VAX3	Cutting tip, 15 – 35mm	1pc	550	7	4000	500	440
A-1307	6290-VAX4	Cutting tip, 35 – 75mm	1pc	450	7	5000	580	500
A-1308	6290-VAX5	Cutting tip, 75 – 150mm	1pc	300	5	9000	660	600
A-1309	6290-VAX6	Cutting tip, 150 – 200mm	1pc	150	6.5	13500	600	800

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SALES@THERMACUT.CZ

WWW.THERMACUT.DE
TEL.: +49 (0) 27 39 40 33 0
INFO@THERMACUT.DE

WWW.THERMACUT.COM
TEL.: 1-603-542-6715
CUSTOMERSERVICE@THERMACUT.COM

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REPLACEMENT PARTS SUITABLE FOR ESAB® MODEL

IPB-300L

Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for COOLJET-BIE™, BID™ and MULTIJET-BIF™ torch.



Item	Part No.	Ref. No.	Description, plate thickness	Packing
1.	A-1301	4.450.041	Cutting Tip 6 - 15 mm	5pcs
	A-1271	4.450.042	Cutting Tip 15 - 25 mm	5pcs
	A-1272	4.450.043	Cutting Tip 25 - 40 mm	5pcs
	A-1273	4.450.044	Cutting Tip 40 - 60 mm	5pcs
	A-1274	4.450.045	Cutting Tip 60 - 100 mm	5pcs
	A-1286	4.450.046	Cutting Tip 100 - 200 mm	5pcs
	A-1287	4.450.047	Cutting Tip 200 - 250 mm	5pcs
	A-1288	4.450.048	Cutting Tip 250 - 300 mm	5pcs
2.	A-1278	4.450.545	Heating Nozzle 3 - 200 mm	1pc
	A-1289	4.450.546	Heating Nozzle 200 - 300 mm	1pc
	A-1290	4.450.548	Heating Nozzle 250 - 300 mm for mixed gases only	1pc

IPD-300L

Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for COOLJET-BIE™, BID™ and MULTIJET-BIF™ torch.



Item	Part No.	Ref. No.	Description, plate thickness	Packing
1.	A-1355	4.450.262	Cutting Tip 10 - 25 mm	5pcs
	A-1356	4.450.263	Cutting Tip 25 - 50 mm	5pcs
	A-1357	4.450.264	Cutting Tip 50 - 75 mm	5pcs
	A-1358	4.450.265	Cutting Tip 75 - 100 mm	5pcs
	A-1286	4.450.046	Cutting Tip 100 - 200 mm	5pcs
	A-1287	4.450.047	Cutting Tip 200 - 250 mm	5pcs
	A-1288	4.450.048	Cutting Tip 250 - 300 mm	5pcs
2.	A-1360	4.450.560	Heating Nozzle 3 - 100 mm	1pc
	A-1278	4.450.545	Heating Nozzle 100 - 200 mm for propane only	1pc
	A-1359	4.450.547	Heating Nozzle 100 - 200 mm for mixed gases only	1pc
	A-1289	4.450.546	Heating Nozzle 200 - 300 mm for propane only	1pc
	A-1290	4.450.548	Heating Nozzle 200 - 300 mm for mixed gases only	1pc

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THERMACUT®
THE CUTTING COMPANY

WWW.THERMACUT.CZ
TEL.: +420 556 423 418
SALES@THERMACUT.CZ

WWW.THERMACUT.DE
TEL.: +49 (0) 27 39 40 33 0
INFO@THERMACUT.DE

WWW.THERMACUT.COM
TEL.: 1-603-542-6715
CUSTOMERSERVICE@THERMACUT.COM

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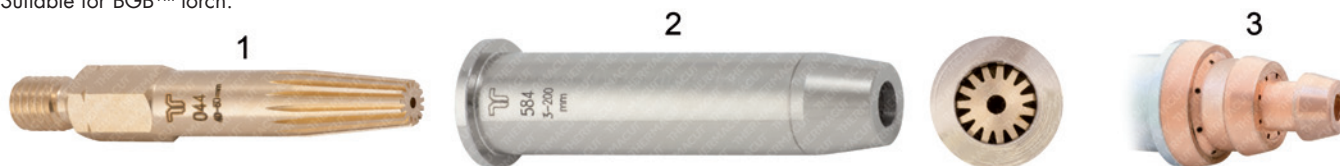
REPLACEMENT PARTS SUITABLE FOR ESAB® MODEL

GPB-300L

Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for BGB™ torch.



Item	Part No.	Ref. No.	Description, plate thickness	Packing
1.	A-1301	4.450.041	Cutting Tip 6 – 15 mm (Part suitable for OEM set 4.450.091)*	5pcs
	A-1271	4.450.042	Cutting Tip 15 – 25 mm (Part suitable for OEM set 4.450.092)*	5pcs
	A-1272	4.450.043	Cutting Tip 25 – 40 mm (Part suitable for OEM set 4.450.093)*	5pcs
	A-1273	4.450.044	Cutting Tip 40 – 60 mm (Part suitable for OEM set 4.450.094)*	5pcs
	A-1274	4.450.045	Cutting Tip 60 – 100 mm (Part suitable for OEM set 4.450.095)*	5pcs
	A-1286	4.450.046	Cutting Tip 100 – 200 mm (Part suitable for OEM set 4.450.096)*	5pcs
	A-1287	4.450.047	Cutting Tip 200 – 250 mm (Part suitable for OEM set 4.450.097)*	5pcs
	A-1288	4.450.048	Cutting Tip 250 – 300 mm (Part suitable for OEM set 4.450.098)*	5pcs
2.	A-1312	4.450.584	Heating Nozzle 3 – 200 mm (Part suitable for OEM set 4.450.091 – 4.450.096)*	1pc
	A-1313	4.450.585	Heating Nozzle 200 – 300 mm (Part suitable for OEM set 4.450.097 – 4.450.098)*	1pc
3.		4.454.041 OEM	Mixer	1pc

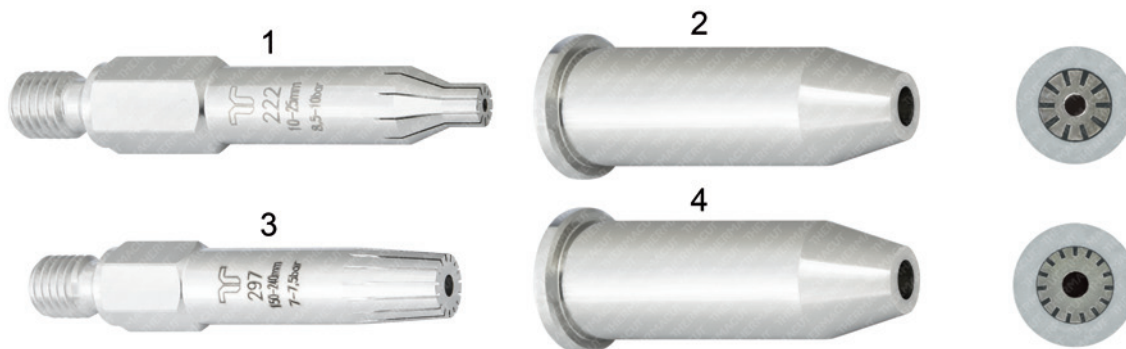
* OEM SET CONTAINS ITEMS 1, 2 AND 3 TOGETHER AS A SET.

IAC and IAD

Description: two-piece standard cutting tip for cutting up to 300 mm.

Gases: Oxygen – acetylene.

Suitable for COOLJET™ and MULTIJET™ torch.



Item	Part No.	Ref. No.	Description, plate thickness	Packing
1.	A-1346	4.450.222	IAC Cutting Tip 10 – 25 mm	5pcs
	A-1347	4.450.223	IAC Cutting Tip 25 – 50 mm	5pcs
	A-1348	4.450.224	IAC Cutting Tip 50 – 75 mm	5pcs
	A-1349	4.450.225	IAC Cutting Tip 75 – 100 mm	5pcs
	A-1350	4.450.226	IAC Cutting Tip 100 – 150 mm	5pcs
	A-1341	4.450.526	IAC Heating Nozzle 3 – 150 mm	1pc
3.	A-1351	4.450.297	IAD Cutting Tip 150 – 240 mm	5pcs
4.	A-1342	4.450.591	IAD Heating Nozzle 150 – 300 mm	1pc

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THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.CZ
TEL.: +420 556 423 418
SALES@THERMACUT.CZ

WWW.THERMACUT.DE
TEL.: +49 (0) 27 39 40 33 0
INFO@THERMACUT.DE

WWW.THERMACUT.COM
TEL.: 1-603-542-6715
CUSTOMERSERVICE@THERMACUT.COM

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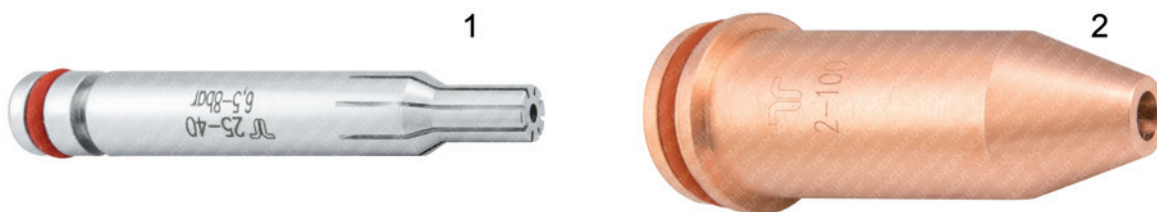
REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL

VADURA® 9215A

Description: high-speed "quick change" two piece nozzles for machine cutting.

Gases: Acetylen

Suitable for MS 932™ torch.



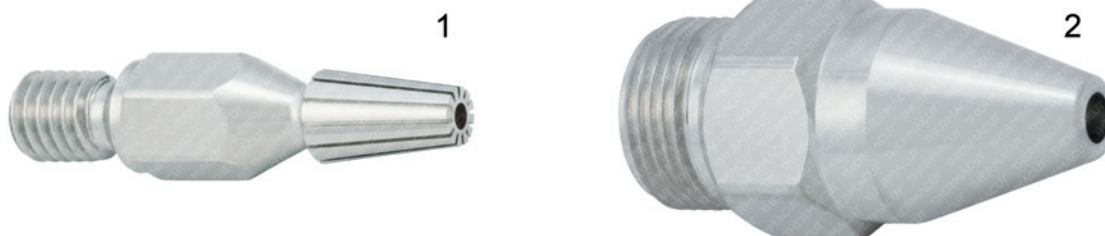
Item	Part No.	Ref. No.	Description, plate thickness	Packing
1.	A-1370	716.16563	Cutting Nozzle 10 - 25 mm	5pcs
	A-1362	716.16564	Cutting Nozzle 25 - 40 mm	5pcs
	A-1371	716.16565	Cutting Nozzle 40 - 60 mm	5pcs
	A-1372	716.16566	Cutting Nozzle 60 - 100 mm	5pcs
2.	A-1361	716.16550	Heating Nozzle 3 - 100 mm	1pc

VADURA® 1215-A

Description: high-speed two-piece nozzles for machine cutting.

Gases: Acetylen.

Suitable for MS 832™ torch.



Item	Part No.	Ref. No.	Description, plate thickness	Packing
1.	A-1230	716.15942	Nozzle 6 - 10 mm	5pcs
	A-1060	716.15943	Nozzle 10 - 25 mm	5pcs
	A-1061	716.15944	Nozzle 25 - 40 mm	5pcs
	A-1062	716.15945	Nozzle 40 - 60 mm	5pcs
	A-1063	716.15946	Nozzle 60 - 100 mm	5pcs
	A-1064	716.15947	Nozzle 100 - 150 mm	5pcs
2.	A-1065	716.15950	Heating Nozzle 3 - 150 mm	1pc

INTERCHANGEABLE WITH ASD™ CONSUMABLES FROM GCET™

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THERMACUT®
THE CUTTING COMPANY

WWW.THERMACUT.CZ
TEL.: +420 556 423 418
SALES@THERMACUT.CZ

WWW.THERMACUT.DE
TEL.: +49 (0) 27 39 40 33 0
INFO@THERMACUT.DE

WWW.THERMACUT.COM
TEL.: 1-603-542-6715
CUSTOMERSERVICE@THERMACUT.COM

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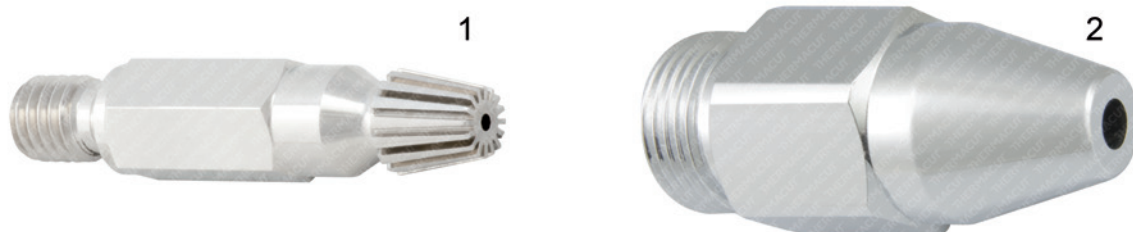
REPLACEMENT PARTS SUITABLE FOR MESSER® MODEL

GRICUT® 1230-PMYE

Description: two-piece standard cutting tip for cutting up to 100 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for MS 832™ torch.



Item	Part No.	Ref. No.	Description, plate thickness	Packing
1.	A-1282	716.15901	Cutting Tip 3 - 10 mm	5pcs
	A-1283	716.15902	Cutting Tip 7 - 15 mm	5pcs
	A-1235	716.15903	Cutting Tip 15 - 25 mm	5pcs
	A-1236	716.15904	Cutting Tip 25 - 40 mm	5pcs
	A-1237	716.15905	Cutting Tip 40 - 60 mm	5pcs
	A-1238	716.15906	Cutting Tip 60 - 100 mm	5pcs
2.	A-1281	716.15900	Heating Nozzle 3 - 100 mm	1pc

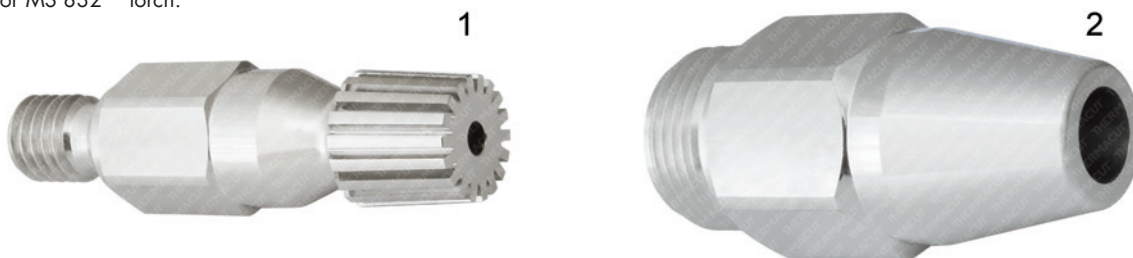
INTERCHANGEABLE WITH PSD™ AND PHD™ CONSUMABLES FROM GCE™

GRICUT® 1280

Description: two-piece standard cutting tip for cutting above 100 mm.

Gases: Oxygen – propane, natural gas, mixed gases.

Suitable for MS 832™ torch.



Item	Part No.	Ref. No.	Description, plate thickness	Packing
1.	A-1337	716.15927	Cutting Tip 100 - 200 mm	5pcs
	A-1338	716.15928	Cutting Tip 200 - 250 mm	5pcs
	A-1339	716.15929	Cutting Tip 250 - 300 mm	5pcs
2.	A-1340	716.15931	Heating Nozzle 100 - 300 mm	1pc

INTERCHANGEABLE WITH PSD™ CONSUMABLES FROM GCE™

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THE CUTTING COMPANY™

WWW.THERMACUT.CZ
TEL.: +420 556 423 418
SALES@THERMACUT.CZ

WWW.THERMACUT.DE
TEL.: +49 (0) 27 39 40 33 0
INFO@THERMACUT.DE

WWW.THERMACUT.COM
TEL.: 1-603-542-6715
CUSTOMERSERVICE@THERMACUT.COM

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REVISION HISTORY

OXY FUEL CUTTING SECTION - Revision on PAGE 7 - 18/09/2018 - System name corrected to 1230-PMYE.

INTRODUCTORY SECTION - Revision on PAGES 3-6 - 18/09/2018 - Japanese contact informations changed.

OXY FUEL CUTTING SECTION - Revision on PAGE 4 - 02/07/2018 - Description of parts A-1289, A-1290 changed.

OXY FUEL CUTTING SECTION - Revision on PAGE 4 - 11/06/2018 - New product line IPD-300L added.

OXY FUEL CUTTING SECTION - Revision on PAGE 4 - 11/06/2018 - Product description added.

OXY FUEL CUTTING SECTION - Revision on PAGE 5 - 11/06/2018 - Description of parts A-1301, A-1271, A-1272, A-1273, A-1274, A-1286, A-1287, A-1288, A-1312, A-1313 changed. Product description and footnote added.

OXY FUEL CUTTING SECTION - Revision on PAGE 5 - 11/06/2018 - Product description and footnote added.

OXY FUEL CUTTING SECTION - Revision on PAGE 6 - 11/06/2018 - Parts A-1368, A-1369 removed from the table. Packing of parts A-1370, A-1362, A-1371, A-1372 changed. Product description added.

OXY FUEL CUTTING SECTION - Revision on PAGE 6 - 11/06/2018 - Product description and footnote added.

OXY FUEL CUTTING SECTION - Revision on PAGE 7 - 11/06/2018 - Ref. No. of part A-1282 changed (OEM removed). Packing of parts A-1282, A-1283, A-1235, A-1236, A-1237, A-1238 changed. Product description and footnote added.

OXY FUEL CUTTING SECTION - Revision on PAGE 7 - 11/06/2018 - Product description and footnote added.

INTRODUCTORY SECTION - Revision on PAGES 3-6 - 11/06/2018 - Contact informations corrected. United Arab Emirates contact information added.

OXY FUEL CUTTING SECTION - Revision on PAGE 6 - 28/02/2018 - Packing of parts A-1230, A-1060, A-1061, A-1062, A-1063, A-1064 changed.

OXY FUEL CUTTING SECTION - Revision on PAGE 6 - 28/02/2018 - Parts A-1373, A-1374, A-1375, A-1367 removed from the table.

OXY FUEL CUTTING SECTION - Revision on PAGE 5 - 15/02/2018 - Ref. No. and description of part 4.454.041 changed.

OXY FUEL CUTTING SECTION - Revision on PAGE 3 - 15/02/2018 - Ref. No. of part A-1304 changed.

OXY FUEL CUTTING SECTION - Revision on PAGE 2 - 15/02/2018 - Ref. No. of parts A-1159, A-1160 changed.

OXY FUEL CUTTING SECTION - Revision on PAGE 7 - 15/02/2018 - Ref. No. of part A-1282 changed.

OXY FUEL CUTTING SECTION - Revision on PAGE 6 - 15/02/2018 - New product line VADURA® 9215A added.